

SALOMON'S METALEN B.V.

316 316L

Grade 316 is the standard molybdenum-bearing austenitic grade, second stainless steel in importance to 304. The molybdenum gives 316 better overall corrosion resistant properties than Grade 304, particularly higher resistance to pitting and crevice corrosion in chloride environments. It is readily brake or roll formed, welded, soldered and cut by both thermal and mechanical methods. The austenitic structure gives excellent toughness, even down to cryogenic temperatures. Grade 316L, the low carbon version of 316, is highly resistant to sensitisation (grain boundary carbide precipitation) and so is extensively used in heavy gauge welded components (about 5mm and over).

Corrosion Resistance

Excellent in a range of atmospheric environments and many corrosive media - generally more resistant than 304. Subject to pitting and crevice corrosion in warm chloride environments, and to stress corrosion cracking above about 60°C. Considered resistant to pitting corrosion in potable water with up to about 1000mg/L chlorides at ambient temperatures, reducing to about 300mg/L at 60°C.

316 is usually regarded as the standard "marine grade" stainless steel, but it is not fully resistant to sea water. In many marine environments 316 does exhibit surface corrosion, usually visible as brown staining. This is particularly associated with crevices and rough surface finish. There is usually no difference in corrosion resistance between 316 and 316L.

Heat Resistance

Good oxidation resistance in intermittent service to 870°C and in continuous service to 925°C. Continuous use of 316 in the 425-860°C range is not recommended if subsequent aqueous corrosion resistance is important. Grade 316L is more resistant to carbide precipitation and can be used in the above temperature range.

Heat Treatment

Solution Treatment (Annealing)

Heat to 1010-1120°C and cool rapidly. These grades cannot be hardened by thermal treatment.

Welding

Excellent weldability by all standard fusion methods, both with and without filler metals. Heavy welded sections in Grade 316 require post-weld annealing for maximum corrosion resistance. This is not required for 316L. Grade 316Ti may also be used as an alternative to 316 for heavy section welding.

"Dual Certification"

It is common for 316 and 316L to be stocked in "Dual Certified" form, particularly in plate, pipe and round bar. These items have chemical and mechanical properties complying with both 316 and 316L specifications. Such dual certified product may be unacceptable for high temperature applications.

Limitation of Liability

The information contained in this datasheet is not an exhaustive statement of all relevant information. It is a general guide for customers to the products and services available from Salomon's Metalen B.V. and no representation is made or warranty given in relation to this document or the products or processes it describes.

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Typical Applications

Food processing equipment. Laboratory equipment. Architectural panelling, railings & trim. Boat fittings. Chemical containers. Heat exchangers. Screens for mining, quarrying & water filtration. Threaded fasteners. Springs.

Specified Properties

These properties are specified for flat rolled product (plate, sheet and coil) in ASTM A240/A240M. Similar but not necessarily identical properties are specified for other products such as pipe and bar in their respective specifications.

Composition Specification (%)

Grade		C	Mn	Si	P	S	Cr	Mo	Ni	N
316	min.	-	-	-	-	-	16.0	2.00	10.0	-
	max.	0.08	2.0	0.75	0.045	0.030	18.0	3.00	14.0	0.10
316L	min.	-	-	-	-	-	16.0	2.00	10.0	-
	max.	0.030	2.0	0.75	0.045	0.030	18.0	3.00	14.0	0.10

Mechanical Property Specification

Grade	Tensile Strength (MPa)	Yield Strength 0.2% Proof (MPa)	Elongation (% in 50mm)	Hardness	
	min	min	min	Rockwell B (HR B)	Brinell (HB)
				max	max
316	515	205	40	95	217
316L	485	170	40	95	217

Physical Properties (typical values in the annealed condition)

Grade	Density (kg/m ³)	Elastic Modulus (GPa)	Mean Coefficient of Thermal Expansion			Thermal Conductivity		Specific Heat	Electrical Resistivity
			0-100°C (µm/m/°C)	0-315°C (µm/m/°C)	0-538°C (µm/m/°C)	at 100°C (W/m.K)	at 500°C (W/m.K)	0-100°C (J/kg.K)	(nΩ.m)
316 & 316L	8000	193	15.9	16.2	17.5	16.3	21.5	500	740

Grade Specification Comparison

Grade	UNS	Euronorm		Swedish	Japanese
	No	No	Name	SS	JIS
316	S31600	1.4401	X5CrNiMo17-12-2	2347	SUS 316
316L	S31603	1.4404	X2CrNiMo17-12-2	2348	SUS 316L

These comparisons are approximate only. The list is intended as a comparison of functionally similar materials **not** as a schedule of contractual equivalents. If exact equivalents are needed original specifications must be consulted.

Possible Alternative Grades

Grade	Why it might be chosen instead of 316
316Ti	Better resistance to temperatures of around 600-900°C is needed.
904L	Much higher resistance to chlorides at elevated temperatures, with good formability
1.4462	Much higher resistance to chlorides at elevated temperatures, and higher strength.

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